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(Pipe-Welding)

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(Bismuth compounds)

(Octylamine)

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BR-52059019

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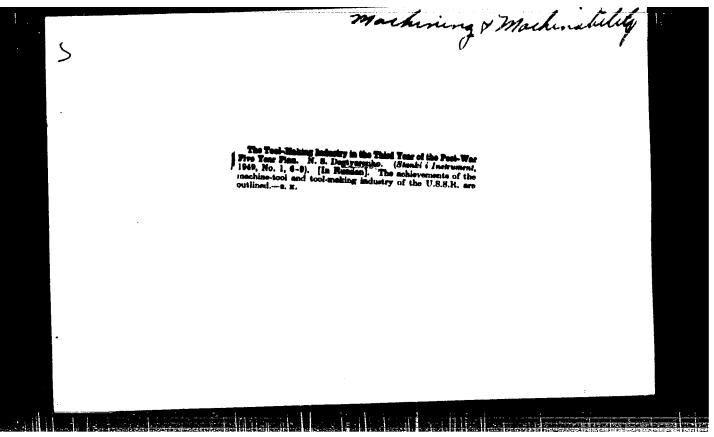
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DEGTYARENKO, N. S. USSR/Engineering - Tools and Instruments Card 1/1 Author Degtyarenko, N. S. New Tools and Instruments Title Stan. 1 Instr. Ed. 1, 4-7, Jan/1954 Periodical A general description of the following new precision machine-tools Abstract and instruments are given: drills and cutters, screw taps, reamers, disc cutters, dial-type depth indicators, gear aligning instruments, and piston-ring testing machines. Tool specifications and types of steel used in their manufacture are also mentioned. Drawing; Illustrations Institution Submitted

DEGTY ARENKO N.S.

USER/ Engineering - Cutting tools

Card 1/1

Pub. 103 - 1/25

Authors

* Dertyarenko, N. S.

Title

. The highly efficient cutting conditions and tool designs

Periodical

Stan. i instr. 1, 1-4, Jan 1955

Abstract

In 1953-1954 the All-Union Research Tool Institute conducted a series of investigations related to problems of standardizing the cutting condtions of metals, means of economizing materials, maximum utilization of tools, and the design of a new series of cutting tools and measuring instruments. Results of experiments on cutting and testing metals are given, together with a description of various cutting tools, measuring instruments and tool adjusting devices. 2 USSR references (1953-1954). Drawing, graphs, illustrations.

Institution :

Submitted :

Development of the in instr. 28 no.10:8-11	strument industry in the U.S.S.E. 0 157. (Instrument industry)	. Stan. i (MLRA 10:11)
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DEGTYARENEW, N.S.

DEGTYARENKO, N.S.

Developing the production of cast cutting tools. Stan. i instr. 28 no.12:38 D '57. (MIRA 10:12) (Cutting tools)

DEGTYARENKO	N.S.	The second section of the section of the second section of the section of the second section of the secti
	SOKOLOV, N.L. 25(2), (7) [1] PRASE I BOOK EXPLORATION BOW/LAY! Sprevochaik astallista v grati tomain, t. 4, (Setale Engineering Hamsbook In Five Volumes, Vol. 4, Hoseov, Hambgin, 1953. 775 p. 50,000 cogies printed. M. (Title page): A.E. Malov, Constitute of Technical Ecianose; Mt. (Inside book): V.I. Krylov, Engineer; Toch. Mt.: 7.F. Scholovs; Maiorial Board: H.S. Acherian (Charman and Chief Mt.), Doubte of Technical Sciences, Professor; V.S. Vindislander, Professor (Decembed): A.E. Malov, Constitute of Technical Sciences; S.H. Produyahov; A. Ya. Rostovyhi; G.B. Stolkis; and S.A. Chirasvakiy; Hamaging Mt. for Reference Literature: V.I. Krylov, Engineer. FERFORE: This hamabook may be useful to technicisms and engineers variing in the field of machine design and protection. COVERAM: This volume covers the following teptics: casting, furging, preceing, stamping, validing, electrical methods of machining thick are not yet used in production are described; vis., the se-called "electrophism" and "electrobytemils" methods. Bo personalities are mentioned. There are 19 Seviet references. Good 1/9.	
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AUTHOR:

DEGTYARENKO, N.S.

TITLE: Trunion Conference of Tool Engineers (Vsesoyuznoye soveshchaniye instrumental shehikov)

PERIODICAL: Stanki f Instrument, 1958, Nr 10, p 43 (USSR)

ABSTRACT:

An All-Union Conference of Tool Engineers which took place in May 1958, in Moscow, called by the All-Union Scientific Research Institute for Tools is briefly reported. Representatives of the State Planning Commissions (GOSPLAN) of the USSR, the Russian and Ukrainian SSR's, the local Economic Councils, Tool Manufacturing and Engineering Production Plants and of several Institutes took part. 22 Papers on the manufacture and utilisation of outting tools, their design and processing and on tool materials were read. The main task of the specialised tool industry during the 1959-1965 period is an increased volume of production of standard metal cutting tools by increasing the output of existing specialised plants, the erection and commissioning of new plants and also the utilisation of floor space reserves at the disposal of the local Economic Councils for specialised tool production shops

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All-Union Conference of Tool Engineers

in engineering manufacturing plants. A major task is also the improvement of quality by the use of improved materials, the development of advanced designs and the introduction of modern tool production methods based on automation and mechanisation. The assortment of tools produced should be substantially reduced. The production of R18 high speed steel must be increased so that within 3 years it amounts to 70% of the total output of high speed steel. Cobalt steel should reach within the same period 6% of the total. High vanadium content high speed steels are scheduled for a large increase of production. The latter two qualities are mainly intended for the machining of austenitic steels and of heat treated steels of 350 Brinell hardness. High vanadium content tool steels are also to be used for finish cutting of these materials. The need exists to create tool steels with heat resistance to temperatures up to 400-500°C, so as to fill the gap between high speed steels with resistance up to 6008C and low alloy fool steels (such as 9KhS) stable up to

Card 2/4

All-Union Conference of Tool Engineers

250°C. The quality of the tool steel supplied must be improved by the application of carbide liquation (particularly in high speed steels). Cold rolled strip of R9 and R18 high speed steel for thin separating milling cutters and cold rolled flat bar of R9 steel for inserts in built-up milling cutters are required. The output of VK2, VK3, VK4 and VK6 carbides and of titanium-tungsten carbides should be Carbide blanks for solid drills and milling increased. cutters, crowns for end mills, twisted inserts for built-up milling cutters must be made more easily available. Small size carbide tools of plasticised carbides should be commercially produced. Stronger ceramic tool materials should be developed. The standardisation of tool designs and sizes should be more emphasised, the zoning of the production of simple standard tools should be organised. New automatic and semi-automatic machine tools for producing and sharpening tools must be developed. Automatic production lines for twist drills, taps, blades, lathe tools and others must be erected. The

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All-Union Conference of Tool Engineers

development of tool grinders of several types must be accelerated. The welding of tool tips by automatic means must be further developed. The design offices of plants making tool production machinery must be increased. The range of rolled twist drills should be widened (12-50 mm) and their production multiplied. High output twist drills with rolled-in coding holes are needed in greater quantities. Press forming of tools should be more generally adopted.

Card 4/4

Constitution of the consti	Conference on 29 no.6:45-46	manufacturin Je '58. (Metal c	g high-duty outting tools)	eutting tools.	Stan.i instr. (MIRA 11:7)

PHASE I BOOK EXPLOITATION

SOV/4812

Degtyarenko, Nikolay Stepanovich

- Mekhanizatsiya i avtcmatizatsiya v instrumental'nom proizvodstve (Mechanization and Automation in Tool Making) Moscow, 1959. 50 p. (Series: Moskovskiy dom nauchno-tekhnicheskoy propagandy. Peredovoy opyt proizvodstva. Ser.: Progressivnaya tekhnologiya mashinostroyeniya, vyp. 8) 5,000 copies printed.
- Sponsoring Agencies: Obshchestvo po rasprostraneniyu politicheskikh i nauchnykh znaniy RSFSR; Moskovskiy dom nauchno-tekhnicheskoy propagandy imeni F.E. Dzerzhinskogo.
- Ed.: I..Ya. Belostotskiy; Resp. Reviewer for this book: Ye.S. Frolova; Tech. Ed.: R.A. Sukhareva.
- PURPOSE: This booklet is intended for technical personnel and process engineers engaged in cutting-tool manufacture.
- COVERAGE: The author discusses conditions, problems, and trends in the mechanization and automation of tool manufacturing. He describes the snap-action clamping devices and briefly discusses automation devices for machining operations.

Mechanization and Automation in Tool Making	ov/4812
Automated machine tools and transfer machines are also constalities are mentioned. There are 8 references, all Soviet.	-
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DEGTYARENKO, N.S., kand.tekhn.nauk; VOLKOV, S.I., kand.tekhn.nauk; PODOSENOVA, N.A., kand.tekhn.nauk; IMSHEHHIK, K.P., kand.tekhn.nauk; BRISKIN, Ya.I., inzh.; UVAROVA, A.F., tekhn.red.

[Technological processes for manufacturing metal-cutting tools; handbook] Tekhnologiia izgotovleniia metallorezhushchikh instrumentov; rukovodiashchie materialy. Pod red. N.S. Degtiarenko. Moskva, Gos.nauchno-tekhn.izd-vo mashinostroit.lit-ry. No.1. [Preparatory operations] Zagotovitel'nye operatsii. 1959. 162 p.

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(Metal-cutting tools) (Metalwork)

KOSTOUSOV, A.I.; BRITSKO, K.M.; VOLODIN, Ye.I.; GRECHUKHIN, A.I.; DEGTYARENKO, N.S.; DOBROSKOK, A.N.; MARDANYAN, M.Ye.; NAYDENOV, I.A.;
PROKOPOVICH, A.Ye.; TELYATNIKOV, L.P.; USPENSKIY, Ya.K.; KHLYNOV,
V.N.; PERL'SHTEYN, Ye.A., nauchnyy red.; YEVSEVICHEV, V.I., red.;
BUDOVA, L.G., tekhn.red.; NADEINSKAYA, A.A., tekhn.red.

[Machine-tool manufacture in Japan] Laponskoe stankostroenie.

Pod obshchei red. A.E.Prokopovicha i M.E.Mardaniana. Moskva, TSentr.

biuro tekhn.informatsii, 1959. 461 p. (MIRA 13:9)

1. Moscow (Province) Oblastnoy sovet narodnogo khozyaystva. (Japan--Machine tool industry)

PODGURSKIY, G.V.; PODOSENOVA, N.A.; ROSLAVLEV, V.G.; MIRINA, L.G.; GARA-SHCHENKO, A.P.; LUNEVA, Z.S.; PETROSYAN, L.K.; DEGTYARENKO, N.S., kand. tekhn. nauk, red.; LESNICHENKO, I.I., red. izd-va; GORDEYEVA, L.P., tekhn. red.

[Technological processes for manufacturing taps of high-speed steel]
Tekhnologiia izgotovleniia metchikov iz bystrerezhushchei stali.
Pod red. N.S.Degtiarenko. Moskva, Gos. nauchno-tekhn. izd-vo mashinostroit. lit-ry, 1961. 41 p. (MIRA 14:9)

1. Moscow. Vsesoyuznyy nauchno-issledovatel'skiy instrumental'nyy institut.

(Taps and dies) (Metalwork)

PODGURSKIY, G.V.; PODOSENOVA, N.A.; ROSLAVLEY, V.G.; MIRINA, L.G.; BUDNIKOV, N.Ye.; GARASHCHENKO, A.P.; LUNEVA, Z.S.; PETROSYAN, L.K.; GAMOVA, L.S.; DEGTYARENKO, N.S., kand. tekhn. nauk, red.; LESNICHENKO, I.I., red. izd-va; CHERNOVA, Z.I., tekhn. red.

[Technological processes in manufacturing metal-cutting tools] Tekhnological izgotovlenia reztsov. Moskva, Gos. nauchno-tekhn. izd-vo mashinostroit. lit-ry, 1961. 79 p. (MIRA 14:10) (Metal-cutting tools)

DEGTYARENKE, N.S.

PHASE I BOOK EXPLOITATION SOV/5581

17

Moscow. Dom nauchno-tekhnicheskoy propagandy.

Vysokoproizvoditel nyy rezhushchiy instrument [sbornik] (Highly Productive Cutting Tools: Collection of Articles) Moscow, Mashgiz, 1961. 354 p. Errata slip inserted. 10,000 copies printed.

Sponsoring Agency: Obshichestvo po rasprostraneniyu politicheskikh i nauchnykh znaniy RSFSA. Moskovskiy dom nauchno-tekhnicheskoy propagandy imeni F. E. Dzerzhinskogo.

Ed. (Title page): N. S. Degtyarenko, Candidate of Technical Sciences; Ed. of Publishing House: I. I. Lesnichenko; Tech. Ed.: Z. I. Chernova; Managing Ed. for Literature on Cold Treatment of Metals and Machine-Tool Making: V. V. Rzhavinskiy, Engineer.

PURPOSE: This collection of articles is intended for technical personnel of machine, instrument, and tool plants.

Card 1/6.

	17			1.
Highly Productive Cutting Tools (Cont.) SOV/5581				
coverage: The collection contains information on the following: new brands of high-speed steels and hard alloys; designs of built-up tools and tools for the machining of holes; tools for machining heat-resisting and light-metal alloys and plastics tools for unit-head machines and automatic production lines; and methods for the sharpening and maintenance of carbide- tipped tools. No personalities are mentioned. There are 56 references, mostly Soviet. References accompany some of the articles.	;	Andrea Company and the second		
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Highly Productive Cutting Tools (Cont.)

SOV/5581

Chernousenko, A. P. Special Features in the Sharpening of Carbide-Tipped Tools

Degtyarenko, N. S., and L. I. Petrosyan [Candidates of Technical Sciences] Sharpening and Finishing of Carbide-Tipped Tools

343

AVAILABLE: Library of Congress

VK/wrc/jw 9-19-61

Card 6/6

DECTYARENKO, N.S., kand. takhn. nauk, red.; LESNICHENKO, I.I., red. izd-va; GORDEYEVA, L.P., tekhn. red.

[New technological processes for the manufacture of metal-cutting tools] Novaia tekhnologiia izgotovleniia instrumenta. Pod red. N.S.Degtiarenko. Moskva, Mashgiz. No.2. 1961. 138 p.

1. Moscow. Vsesoyuznyy nauchno-issledovatel'skiy instrumental'myy institut.

(Metal-cutting tools)

s/568/61/000/002/001/004 DO41/D113

AUTROPSE

Degtyarenko, N.S., Candidate of Technical Sciences, Moiseyeva,

N.A., and Ol'shevskiy, A.A., Engineers

T171 -

Burrless stamping of an arbor cutting tool

SOURCE:

Gosudarstvennyy komitet Soveta Ministrov SSSR po avtomatizatsii i mashinostrayeniyu. Vsesoyuznyy nauchno-issledovatel skiy instrumental nyy institut. Moscow, Mashgiz, 1961. Novaya tekhnologiya izgotovleniya instrumenta, 12-18

TEXT: The authors describe a new technological process of burrless stamping of blanks from \$18 (R18) and \$3 (R9) high-speed steel which was developed in order to raise the metal-utilization coefficient when manufacturing arbor cutters. The Laboratory of Plastic Deformations of VNII has accepted the burrless stamping method for series of blanks of arbor cutters; disc cutters, double-angle, side, and angular end milling cutters from R18 high-speed steel, gear cutters from 9 (9KhS) and high-speed steel, and the shells of side milling and inserted-blade end milling cutters from 40 X (40Kh) stee! For designing a forging, the dimensions of a finished workpiece were taken

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9/568/61/010/002/001/004 學歷校是55 stamping of ... D041/D113

height and diameter for each side. The allowance depends on the value of the decarbonized layer formed during heating. Burrless stamping of blanks of arbor cutting tools consists of the following operations: cutting and heating of the blank, upsetting in an open die, stamping in a closed die, and isothermal annealing. The blanks were heated out Mig-108 (MGZ-108) high-frequency unit in a multiturn inductor up to 1,200°C (R18 steel) and 1,150°C (R9 steel). Stamping was carried out in two passes: upsetting in open dies and stamping in a closed pass. After stamping, the blanks must be slowly cooled with subsequent annealing or immediately anneals to avoid the formation of cracks. Annealing was carried out in a chamber furnace under the following conditions: heating temperature - 850°C; holding for 4 hours at 850°C; cooling to 750°C; holding for 6 nours at 750°C; furnate cooled to 600°C with subsequent cooling in the air. After annealing, the forging must have a Brinell hardness of 207-255. Two types of final passes were used for burrless stamping: (1) a stamping device without pusher with a die

above and a punch below was used for stamping blanks of tools having a sub-

Cará 2/3

Burrless stamping of

S/568/61/000/002/001/004 D041/D113

finiently natural draw (touble-angle angular cutters, gear-shaper cutters), and (2) a stamping device with a pusher with the die below and the punch above. The upsetting dies were made of 7%3 (7kh) steel with a hardness of HRC 47-50 and the die material for the final pass was 3 %2 R8 (3kh2V8) or 4%8 P2 (4kh8V2) steel with a hardness of HRC 45-48. The results obtained on burrless stamping of arbor cutters at the Laboratory of Plastic Deformations of VNII and stamping of gear-shaper cutters and double-angle milling cutters conducted at the MIZ and the Zavod im. Voskova (Plant im. Voskov) have shown the possibility of stamping and obtaining high-quality blanks of tools from low-plasticity, high speed R18 and R9 steels. There are 3 figures and 2 tables.

Card 3/3

S/121/61/000/004/003/008 D040/D113

AUTHOR:

Degtyarenko, N.S.

TITLE:

The application of plastic deformation methods in toolmaking

PERIODICAL: Stanki i instrument 31 no. 4, 1961, 16-20

TEXT: A general review is made of pressure methods employed in the USSR in the production of cutting tools (drills, threading taps, milling cutters, straight cutter shanks). Description of the following methods developed at VNII is presented: Drills — (1) "Sector rolling" consisting in rolling in forging rolls and subsequent twisting in special machines, with the back edge ready; and only the flute left to be polished. It is used for 15-45 mm diameter drills: (2) "Transverse rolling" of 6-10 mm diameter drills with straight shank, with simultaneous rolling, twisting and trueing, but requiring accurate grinding and polishing of the flutes. Drills of medium size and with tapered shank are squeezed through a die with spiral grooves, and drills with cylindrical shank are rolled in mills with rolls placed so as to match the helix angle of the drill flutes. This latter method is used Card 1/5

The application of plastic deformation methods ... D040/D113

for 2-10 mm drills. Taps: - "Reduction" (Fig. 2), consisting in pushing the blank (2) through the die (3) with a punch (1). The reduced blank (4) is pushed out by a pusher (5). This process is possible in various presses, but the most suitable is the automatic cold-extrusion A 148-T ("A148-T") press of 45 pieces/min capacity. The reducing composite die with a carbide insert is illustrated (Fig. 3). Moistening with a saturated solution of copper vitriol is practiced to produce a lubricating film. The square on taps is produced by milling, broaching, or cold stamping as is used at the "Frezer" Tool Plant, a plant in Tomsk, etc. The thread on taps is produced either by rolling (carbon steel taps) or in the case of high-speed steel, by pre-rolling and grinding. Rolling at the zaved "Frezer" ("Frezer" Plant) is automatic. The blanks; provided with multiface surface are rolled in dies or in special grinding machines or by rolling in a special device. Milling cutters. - "Burr-free" stamping is used for making mills of high-speed P 18 (R18) and P9 (R9) steel. This process is described in another work. (Ref. 1: Novaya tekhnologiya izgotovleniya rezhushchego instrumenta. [New cutting tools production technology, vyp. 2, VNII, Mashgiz, 1961). The method reduces the carbide nonhomogeneity in metal, which improves the mechanical

Card 2/5

The application of plastic deformation methods ... D040/D113

properties. The VNII and some tool plants have started using "burr-free" stamping for a variety of mills. The process has 5 stages: (1) shearing; (2) heating; (3) upsetting in open die; (4) stamping in closed die; (5)isothermic annealing. Shearing has to be accurate, and the scale formation in heating reduced to a minimum by using high-frequency induction heating. Fixing spots are used in the open die. The dies ere of two types, (1) with the punch at the bottom, and (2) with the punch on the top. VNIITMASh, together with the "Frezer" Plant have developed an experimental rolling mill and a method for "transverse-helical rolling" helical faces on hobs (Ref.3: M.V. Vasil'chikov, M.M. Volkov, and B.A. Meyler, "Stanki i instrument", no.4, 1959) by which metal fibers are not cut but follow the teeth outline and are dense in the grooves and on the teeth flanks. The rolling process lessens the carbide nonhomogeneity in high-speed steel, and this provides for higher durability of hobs. Straight cutter shanks are produced by drawing, as at the Avtozavod im. Likhacheva (Automobile Plant im. Likhachev), bending in special bending dies, and stamping. A stamp design for hot stamping is shown in a drawing. It produces two cutters at one stroke by compressing the center of the blanks (corresponding in length to two cutters) heated in an induction heater. The milling of back angle on cutters is eliminated. Card 3/5

 $\frac{\text{S/121/61/000/004/005/008}}{\text{The application of plastic deformation methods}}... \text{ D040/D113}$

Small cutters are stamped cold. "Frezer", ZIL and some other plants use presses and special dies for cutting tool steel blanks. It is mentioned that cold-drawn steel and silver steel used for tools at some plants permit the use of automatic lathes, or completely eliminate turning. Only round cold-drawn steel is available, and the authors point out that the production of rectangular section and high-speed steel band ought to be started. The application of pressure working methods in toolmaking industry is advocated. There are 8 figures, 2 tables and 4 Soviet references.

Card 4/5

DECTYARENKO, N.S.

Conference of metal-cutting tool engineers of Western Siberia.

Stan.i instr. 32 no.2:37-38 F *161. (MIRA 14:2)

(Siberia, Western-Metal-cutting tools)

DEGTYARENKO, N.S.; LEVIN, V.I.

Grinding drills having Morse No.1 cone tangs. Stan.i instr. 32
no.6:29-31 Je '61.

(Grinding and polishing)

DEGTYARENKO, N.S., kand. tekhn. nauk, red.; ARTYUKHIN, V.A., red.izd-va; TIKHANOV, A.Ya., tekhn. red.

[Metal-cutting machines and press-forging equipment for tool manufacture; an annotated catalog] Metallorezhushchie stanki i kuznechno-pressovoe oborudovanie dlia instrumental'nogo proizvodstva; katalog-spravochnik. Moskva, Mashgiz, 1962. 215 p.

1. Moscow. Vsesoyuznyy nauchno-issledovatel'skiy instrumental'nyy institut.

(Metal-cutting tools)

DEGTYAHENKO, N.S., kand.tekhm.nauk; MOSEYEVA, N.A., inzh.; OL'SHEVSKIY,
A.A., inzh.

Seamless stamping of put-on cutting tools. Nov.tekh.izg.instr.
no.2:12-18 '61. (MIRA 15:8)

DEGTYARENKO, N.S., kand.tekhn.nauk; GAVRYUSHINA, R.Yu., inzh.

Reducing the blanks of taps. Nov.tekh.izg.instr. no.2:26-41
'61.

(MIRA 15:8)

DEGTYARENKO, N.S., kand.tekhn.nauk; LEVIN, V.I., inzh.

Investigating finishing operations in machining drills with diameters from 6.0 to 15.5 mm. Nov.tekh.izg.instr. no.2:88

'61.

(Grinding and polishing)

DEGTYARENO, M.S., kand tekhn nauk

Optimum conditions for the grinding of metal-cutting tools made of high-speed steel. Nov.tekh.izg.instr. no.2:106-131 '61.

(Grinding and polishing)

KOSTOUSOV, A.I.; VASIL'YEV, V.S.; GRECHUKHIN, A.I.; DEGTYARENKO,

N.S.; PETROCHENKOV, A.G.; PROKOPOVICH, A.Ye.; TELESHOV,

A.P.; SHEVYAKOV, L.N.; GONCHAROVA, S.L., nauchn. red.;

BORUSHIOY, I.V., red.; LOGINOVA, R.A., red.; MONAKHOVA,

N.F., red.; SHCHEGLOVA, I.B., red.; KOVAL'SKAYA, I.F.,

tekhn. red.

[Machine-tool industry in Japan according to materials from the Machine-tool Exhibition of 1962 in Osaka] Stankostroenie IAponii; po materialam stankostroitel'noi vystavki 1962 goda v g.Osaka. Moskva, 1963. 473 p.

(MIRA 16:12)

1. Moscow. TSentral'nyy institut nauchno-tekhnicheskoy informatsii po avtomatizatsii i mashinostroyeniyu.

(Japan-Machine-tool industry)

S/121/63/000/001/007/014 A004/A126

AUTHORS:

Degtvarenko, N.S., Vvedenskaya, N.P.

TITLE:

Tool grinding by means of diamond wheels with bakelite and metallic

binders

PERIODICAL: Stanki i instrument, no. 1, 1963, 26 - 30

TEXT: The authors report on investigations of elastic grinding by means of diamond wheels with bakelite and metallic binders carried out by VNII in connection with research work on the automation and mechanization of the grinding and dressing of cutting tools with sintered carbide bits. As a result of these studies it was found that the elastic tool grinding with diamond wheels with bakelite binder makes it possible to increase the efficiency by a factor of 5 in comparison to grinding with rigid clamping of the tool. Optimum grinding conditions are obtained at a wheel speed of 30 m/sec and a pressure of 3.0 kg/cm², if wheels of A6 grain size and 50% concentration are used on machining areas of up to 0.33 cm². Diamond wheels with metallic binder of A5 - A6 grain size admit pressures in the range of from 7.3 - 11 kg/cm². To reduce clogging of the wheel

Card 1/2

Tool grinding by means of diamond wheels with

S/121/63/000/001/007/014 A004/A126

surface, wheels of 100% concentration are recommended. Under optimum conditions of elastic grinding, diamond wheels with metallic binders are 4-5 times more efficient than those with bakelite binder, while the same surface finish is obtained. For mechanizing and automating tool-grinding processes, the elastic grinding with diamond wheels with bakelite or metallic binder is considerably more efficient than the present technology of grinding with diamond wheels, while a surface finish of at least class 9 can be attained. The model B 3-80 (V3-80) grinder for the diamond grinding of cutting tools has been designed according to the principle of elastic grinding. There are 9 figures.

Card 2/2

DEGTYARENKO, N.S.

Manufacture and use of diamond tools in Japan. Stan.i instr. 34 no.7:38-41 Jl '63. (MIRA 16:9)

Efficiency of no.6:30-3	f diamond grinding of cutting tools 3 Je 165.	. Stan, 1 instr. (MIRA 18:8)
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ACC NR

AP6036045

SOURCE CODE: UR/0121/66/00/010/0016/0018

AUTHORS: Flid, M. D.; Degtyarenko, N. S.

ORG: none

TITLE: Factors affecting the productivity of resilient grinding of hard alloys, using grinding wheels

SOURCE: Stanki 1 instrument, no. 10, 1966, 16-18

TOPIC TAGS: grinding, metal cutting, grinding wheel, metal alloy/ T15K6 metal alloy, VK2 metal alloy, ASO10M5 grinding wheel, ASO6B1 grinding wheel

ABSTRACT: Experimental data are presented and empirical relationships are derived to show that the influence of technological factors and operating regimes on the productivity of resilient grinding (the contact load is applied through a resilient element: 1--3 kg/mm) of hard alloys. Grinding wheels ASO10M5 and ASO6B1 were used on alloys T15K6, VK2, and several other alloys. Effects of speed (6--30 m/sec), contact force (1--15 kg), properties of machined metals, contact area, and grinding wheel

properties on the productivity (mm³/min) were measured and are presented. Empirical relationships based on these curves are established for each of the important parameters, and a general empirical equation for the productivity of resilient grinding as a function of pertiment parameters is established in the form

Card 1/2

UDC: 621-923-4:621-921-34:621-9-025-7-001-5

ACC NR: AP6036045

$$Q = C_1(C_{\sigma} - \sigma_{izg}) v^{x} P_{y}^{y} F_{k}^{-z} K_{z} K_{sv'}$$

where Q = productivity; σ_{izg} = bending strength of machined metal; v = grinding speed; P_y = grinding force; F = grinding area; C_1 , C_σ , K_z , K_k , x, y, and z are constants which are tabulated for the two types of grinding wheels tested. This equation is also solved for the necessary grinding force (P_y) to give a certain productivity, and an example of the necessary calculations is presented. Orig. art. has: 5 figures, 3 formulas, and 1 table.

SUB CODE: 13/ SUBM DATE: none/ ORIG REF: 003

Card 2/2

DEGTYARENKO, N. Ya.

"On the Nature of Clays," Iz. Ak. Nauk, Otdel Tekh, Nauk, No. 6, 1946. (V. V. Kubyshev Const. Eng. Inst., Moscow (-1946-).

ALIYEV, SH.B.; DEGTYARENKO, R.N.

Synthesis of chloronitrohydrocarbons. Izv. vys. ucheb. zav.; neft[†] i gaz no. 5:109-114 *58. (MIRA 11:8)

1. Azerbaydzhanskiy politekhnicheskiy institut. (Hydrocarbons)

DEGTYARENKO, V.I.

Correlation of the structure and function of tuberculin. Report No.1: Role of tuberculin amine groups in the cutaneous allergy reaction. Zhur.mikrobiol., epid. i immun. 42 no.12:107-113 D 65.

(MIRA 19:1)

1. Odesskiy nauchno-issledovatel skiy institut tuberkuleza.

POLUKHIN, P.I.; KUDRYAVTSEV, A.S.; DEGTYARENKO, V.K.; LEONT'YEV, S.A.; RYABINKOV, V.T.

Investigating temperature conditions in the operation of rolls on the 2500 MMK rolling mill: Stal' 23 no.9:819-824 S '63. (MIRA 16:10)

1. Moskovskiy institut stali i splavov i Magnitogorskiy metallurgicheskiy kombinat.

DEGTYARENKO, V.N., inzhener.

Horizontal thrust of pipes through railroad and highway embankments. Biul. stroi.tekh. 10 no.10:6-8 My '53. (MLRA 6:8)

1. Trest Transspetsstroy MPS.

(Pipe, Steel)

SOV/137-57-11-20755D

Translation from: Referativnyy zhurnal, Metallurgiya, 1957, Nr 11, p 17 (USSR)

Degtyarenko, V. N. AUTHOR:

TITLE: Layouts of the Major Stock-Piles at Ferrous Metallurgy Plants (Skhemy osnovnykh sortirovochnykh stantsiy zavodov chernoy

metallurgii)

PERIODICAL: Author's dissertation for the degree of Candidate of Technical Sciences, presented to the Rostovsk. inzh. -stroit. in-t (Rostov Structural Engineering Institute), Rostov-na-Donu, 1957

The job of the stock-pile departments. Ferrous-metallurgy ABSTRACT: establishments and the characteristics of their materials flow. The single-purpose operating technology of industrial stockpile departments. Economic premises of the utilization of mechanized sorting equipments in such departments.

ASSOCIATION: Rostovsk. inzh. - stroit. in-t (Rostov Structural Engineering Institute), Rostov-na-Donu Card 1/1

SOV/137-57-11-20830

Translation from: Referativnyy zhurnal, Metallurgiya, 1957, Nr 11, p 27 (USSR)

AUTHOR: Degtyarenko, V.N.

TITLE: The Efficiency of Mechanized Ore-sorting Devices at the Main

Dumps of Ferrous Metallurgy Plants (Effektivnost' primeneniya mekanizirovannykh sortirovochnykh ustroystv na osnov-

nykh stantsiyakh zavodov chernoy metallurgii)

PERIODICAL: Tr. Rostovsk. n/D inzh.-stroit. in-ta, 1957, Nr 7, pp

91-116

ABSTRACT: A critical evaluation of the more effective versions of

plant-railroad installations at metallurgical plants.

P.N.

Card 1/1

Determination of P205 in ordinary superphosphates and phosphorites by the cationization method. Hauk.sap.L'viv.un. 21:152-155 '52.

(Phosphorus oxides) (Phosphates) (Phosphorites)

DEGTY. RENKO, Yr. A.

Dissertation: "The Use of the Ion-Exchange Mathed for the Determination of Boron, recephorus, and bilicon." Cand Grem bot, Institute of General and Inorganic Chemistry, Acad bot Ukrainian bok, 17 Jun 54. (Iravda Ukrainy, Kiev, 6 Jun 54)

50: 31 318, 23 Dec 1954

· DEGTYANTARCE VA A

USSR/Analytical Chemistry - Analysis of Inorganic Substances, G-2

Abst Journal: Referat Zhur - Khimiya, No 1, 1957, 1245

Author: Degtyarenko, Ya. A., and Oshchapovskiy, V. V.

Institution: Lvov Polytechnical Institute

Title: Colorimetric Determination of Silicon in Steels by the Application

of Ion Exchange

Original

Periodical: Nauch. zap. L'vovsk. politekhn. in-ta, 1956, Vol 22, 107-110

Abstract: A O.1 gms steel sample is treated with 7 ml 1:1 HNO3 and 7 ml 1:1 HCl;

the solution is heated, transferred to a 250 ml volumetric flask and the flask filled with water up to the mark. The solution is stirred and allowed to stand or part of the solution is filtered into a dry beaker; 5 or 10 ml of the solution are passed through a cation-exchange column with a flow rate of 2-3 ml/min. The column is washed with 5 ml portions of water. The time required for filtration and washing does not exceed 5-10 minutes. The eluate and the wash solutions are poured into a 50-ml volumetric flask, to which one milliliter of 5 N H₂SO₄

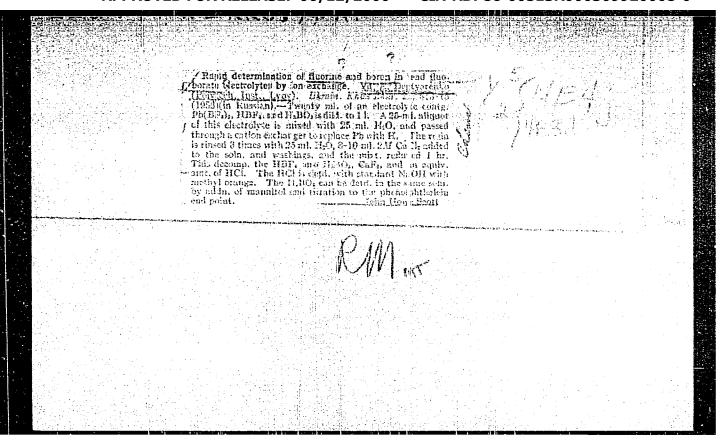
Card 1/2

USSR/Analytical Chemistry - Analysis of Inorganic Substances, G-2

Abst Journal: Referat Zhur - Khimiya, No 1, 1957, 1245

Abstract: and 3 ml 5% ammonium molybdate solution are added. The solution is stirred and allowed to stand 10 minutes, after which 4 ml portions of 8 N H2SO4 are added to the solution, the latter is stirred, and 3 ml 0.5% SnCl2 solution are added dropwise. The volume is adjusted to the mark, the solution is stirred, and after 5 minutes the intensity of the color is determined with an immersion colorimeter. A standard solution was prepared by dissolving samples of Na2SiF6. During the chromatographing of acid solutions of steels containing small quantities of Si, silicic acid is not adsorbed on type SBS, Espatit 1, and Vofatit II cation-exchange resins.

Card 2/2



MAKSIMYCHEVA, Z.T.; BARAYEV, A.; FEL DMAN, M.M.; HRYNZA, A.P.; DEGTYARENKO, Ya.A.; NAGIBIN, V.S.; ARKHIPOVA, A.V.

Exchange of experience. Zav.lab, 28 nc.4:426-427 '62. (MIRA 15:5)

1. Tashkentskiy gosudarstvennyy universitet imeni Lenina (for Maksimychera, Babayev). 2. Dnepropetrovskiy gosudarstvennyy universitet (for Felldman, Brynza). 3. Llvovskiy politekhnicheskiy institut (for Degtyarenko). 4. Institut metallurgii imeni Baykova (for Nagibin, Arkhipova). (Metals-Analysis)

DEGTYARENKO, Ya.A.; KOGUT, L.N.

Determination of ammonia in a cyanide bath for brass plating.

Ukr.khim.zhur. 29 no.1:94-96 '63. (MIRA 16:5)

1. L'vovskiy politekhnicheskiy institut.
(Ammonia) (Cyanides) (Brass plating)

(Koryak Range-Glacial epoch)

DEGTYARENKO, Yu.P.

Ancient glaciation of the Koryak mountain system. Trudy VSEGEI
64:135-140 '61. (MIRA 15:6)

DEGTYAREV, A. (g.Yemenshelinsk)

Progressive mine section, Mast. ugl. no.10:13 0 '59. (MIRA 13:3) (Chelyabinsk Basin--Goal mines and mining)

DEGTYAREV, A.A., inzh.; MILASHEVSKIY, V.A., inzh.

Efficient utilization of small resources. Stroi.truboprov.
6 no.ll:25 N '61. (MIRA 15:4)

1. Stroitel'nyy uchastok No.l3 Svarochno-montazhnogo tresta,
g. Kstovo Gor'kovskoy oblasti.

(Pipe fitting)

I. 10502-67 EUT(d)/EWT(m)/EWP(h) TCH SOURCE CODE: UR/0296/69/000/008/0061/0066

AUTHOR: Degtyarev, A. A. (Engineer, Colonel, Candidate of Technical Sciences, Docent)

ORG: None

TITLE: The ability of an aircraft to move over the ground

SOURCE: Vestnik protivovozdushnoy oborony, no. 8, 1965, 61-66

TOPIC TAGS: aircraft, aircraft performance, military airfield, airfield engineering, runway construction

ABSTRACT: Aircraft characteristics must be taken into account when selecting and preparing unpaved airstrips. Formulas and diagrams for determining the degree of ground resistance to movement of an aircraft, the effect of using different size tires, and the minimum power required to set the aircraft in notion when it has been parked are given. Nomograms for determining the length of runway necessary for different atmospheric and wind conditions, aircraft weights, and thrust capability, and for the effect varying degrees of slope have on the length of takeoff or landing rollout of the aircraft are included and should be developed by all aviation units. Military commanders and aviation personnel are warned that although use of the formulas and nomograms suggested in the article is long and difficult they cannot reach

Cord 1/2

ACC NR: AP6005985	6
maximum operational effectiveness unless all of the factorecisely and put into effect. Orig. art. has: 3 formulations of the factorecisely and put into effect.	ors involved are calculated las, 3 figures and 1 table.
SUB CODE: 01, 15 /DATE SUBM: None	
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DEGTYAREV, A.I., mostovoy master

Our experience in the maintenance of railroad structures. Put' i put.khoz. 4 no.11:26 N '60. (MIRA 13:12)

1. St. Dehambul, Kasakhskoy dorogi.
(Railroads—Maintenance and repair)

sov/86-58-10-19/40

AUTHOR:

Degtyarev, A.N., Lt Col, Military Pilot First Class

TITLE:

Pilot Proficiency Check for Flights Under Unfavorable Weather Conditions (Kontrol' podgotovlennosti letchika

k poletu v slozhnykh meteousloviyakh)

PERIODICAL:

Vestnik vozdushnogo flota, 1958, Nr 10, pp 40-43

(USSR)

ABSTRACT:

In this article the author stresses the importance of pilot proficiency checks for flights under adverse weather conditions. The author states that every flight should be preceded by a thorough and detailed preparation of pilots. The fitness of a pilot can be checked best when all stages of a forthcoming flight are remarked in all details on the ground. According to the author, as many commanders and chiefs of services as possible should participate in the preparation of pilots for the flights. This will help the pilots to be better

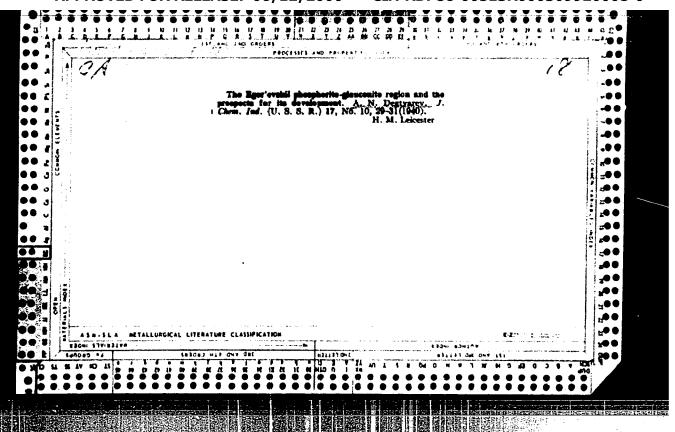
prepared for their missions.

Card 1/1

BELYAKOV, V.D.; KIROV, S.K.; GORELJKOV, I.A.; DEGTYAREV, A.A.; CHIKIN, M.N.

Dependence of the immunological effectiveness of typhoid and paratyphoid complete antigens on their quality and dosage. Zhur. mikrobiol., epid. i immun. 43 no. 1237-41 Ja '66 (MIRA 1921)

1. Submitted April 5, 1965.



USSR/Chemistry - Raw materials

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Card 1/1

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Author

: Degtyarev, A. N. and Dukhovlinov, D. P.

Title

: The prospects of developing open-pit mining of chemical raw materials

Periodical: Khim. prom. No 2, pp- 65-67 (1-3), Mar 1955

Abstract : Describe the advantages of open-pit mining, which is predominantly used in the case of phosphorites, and outline the possibilities and technical aspects of its expansion to the potassium salts, raw materials containing sulfur,

etc.

Institution: State Institute of Mined Chemical Raw Materials and Main Administration of

Mined Chemical Raw Materials (Glavgorkhimprom).

SOV/118-58-11-3/19

AUTHORS:

Degtyarev, A.N. and Degtyarev , V.N., Engineers

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TITLE:

Complex Mechanization in Phosphorite Mines (Kompleksnaya

mekhanizatsiya na fosforitnykh rudnikakh)

PERIODICAL:

Mekhanizatsiya trudoyëmkikh i tyazhëlykh rabot, 1958, Nr 11,

pp 12-16 (USSR)

ABSTRACT:

The author analyzes the operation of 4 phosphorite mines. The Bryanskiy rudnik (the Bryansk Mine) and the Lopatinskiy

rudnik (Mine) are equipped with multi-bucket excavators, while the Yegor'yevskiy rudnik (Mine)

and the Verkhne-Kamskiy rudnik (Mine)

are using single-bucket excavators. The Bryansk Mine is equipped with a complete set of machines imported from the Soviet Zone of Germany. The author gives a detailed evalua-

tion of the operation of the above-mentioned open pit phosphorite mines, and comes to the conclusion that the application of multi-bucket excavators, in connection with

Card 1/2

Complex Mechanization in Phosphorite Mines

SOV/118-58-11-3/19

the complex mechanization of all stoping processes, gives the best technical and economic results.

There are 3 diagrams, 1 photograph and 3 tables.

1. Phosphorus—Production 2. Mining engineering—USSR 3. Industrial equipment—USSR

Card 2/2

2(1). SCV/64-59-5-21/28 Degtyarev, A. N., Kushnarev, D. M.

TITLE: Experimental Application of Millisecond Explosions in the Mining

Industry

PERIODICAL: Khimicheskaya promyshlennost;, 1959, Nr 5, pp 445 - 446 (USSR)

ABSTRACT: The explosive charges (with instantaneous or delayed explosion),

as applied nowadays, exhibit several disadvantages. A more complete explosion may be attained by using millisecond explosions as was shown by experiments in the mines Kara Tau, Solikamsk and Berezniki (potask mines) and in the open-work mining in the apatite mine of the Kombinat Apatit. The new method consists of explosions that follow each other with a retardation of milliseconds, so that additional planes in the rock are exposed. The interval of retardation must be selected in that way, that the explosions take place in the moment of maximum

strain in the rock or at the beginning of crack formation. Films taken showed, that the interval of retardation between the explosion sequences ought to be about 25-40 milliseconds. A remark-

able deviation of this value leads to normally retarted or instan-

Card 1/2 taneous explosions. An electro-explosive charge ED-KZ (Fig)

Experimental Application of Millisecond Explosions in 80V/64-59-5-21/28 the Mining Industry

with short retarded action is manufactured by the domestic industry, to carry out described explosions. The explosive charges are produced for intervals of retardation of 25 milli seconds (in stages of 25, 50, 75, 100, 150 and 250 millisecends). An increase of mining capacity of 10,15% for open-work mining, and, under certain conditions, an increase of 15-20% for underground mining, was attained by the application of the new explosive charges. For work in shifted or cracked rocks (Kombinat "Kara Tau" and in some parts of the apatite mine) a possible decrease of mining capacity is to be expected. There is 1 figure.

ASSOCIATION: Gosudarstvennyy institut gornokhimicheskogo syr'ya (State Institute of Chemical Raw Materials for Mining)

Card 2/2

DEGTYAREV, A.N.

Ways of increasing the capacity of multibucket excavators at phosphorite mines. Khim.prom. no.8:558-562 Ag *61. (MIRA 14:8) (Phosphorites) (Excavating machinery)

DEGTYAREV, A.N., kand. tekhn. nauk; PAKHOMOV, N.M., inzh.

Practice of carrying out blasting operations under conditions of water confinement. Vzryv. delo no.51/8:391-404 '63.

(MIRA 16:6)

1. Gosudarstvennyy institut gornokhimicheskogo syr'ya.
(Underwater explosions)

SHAYMARDANOV, F.A.; DEGTYAREV. A.N.; KOZLOV, V.P.; BANNIKOV, A.I.

Device for inertialess measurement of temperature. Energ.:
elektrotekh. prom. no.4:26-28 O-D *63.

(MIRA 17:10)

DEGTYAREV, A.P.

Combined method of soil transport. Stroi.prom.25 no.2:11-13 F¹⁴7.

(MIRA 8:12)

1. Glavnyy inshener tresta "Soyusekskavatsiya"

(Soil--Transportation)

Work experience of excavator operators. Moskva, Gos. izd-vo stroit. Lit-ry, 1948. 45 p. (49-14343)

DEGTIAREY, A. P.

Excavation brigade as an accounting unit, (Medaktor A.L. Epshteyn), Moskva, Gos. izd-vo lit-ry po strogtel'stvu i arkhitekture, 1951.

DISTRICT, A. F.

DEGTYAREV A P

N/5 741.51 .D3

Mashinist zemleroyno-transportnykh mashin (The operator of earthmoving machines) Moskva, Gosstroyizdat, 1951. 154 p. Illus., diagrs., tables.

DECTYAREV, A.P., inshener.

Experience in business accounting in excavation brigades. Biul.strei.tekh. 9 ne.2:6-9 Ja 152. (MLRA 9:4)

1. Seyusekskavatsiya. (excavation -- Accounting)

BUTENOP, V.V.: DEGTYAREV, A.P., redaktor; LANOVSKAYA, M.R., redaktor; TOKER, A.M., teknnichelling redaktor

[Booklet on safety measures for operators of single-scoop steam shevels] Pamiatka po tekhnike besopasnosti dlai mashinistov odno-kovshovykh ekskavatorov. 2. izd. Moskva. Gos. izd-vo lit-ry po stroitel'stvu i arkhitekture. 1954. 27 p. (MERA 7:8)

1. Russia (1923- U.S.S.R.) Ministerstvo stroitel'stva. Otdel tekhniki bezopasnosti i promyshlennoy sanitarii.

(Steam shovels---Safety measures)

DEGTYAREY, A.P.

GAL'PERIN, M.I., inzhener; TORGONENKO, Ye.A., inzhener; DEG!!YAREV, A.P., inzhener.

Working frozen ground. Stroi.prom. 32 no.10:14-17 0 '54. (MLRA 7:11) (Barthwork) (Frozen ground)

BUTENOP, V.V., RAKHMAHOV, V.A.; DEGTTAREV, A.P.; PROSTCSERDOV, A.P., redaktor izdatel'stva; MEL'NICHEREO, F.P., tekhnicheskiy redaktor

[Safety manual for brigades operating single-bucket excavators]
Pamiatka po tekhnike besopasnosti dlia brigady odnokovshovogo
ekskavatora. Moskva, Gos. izd-vo lit-ry po stroit. i arkhitekture,
1955. 30 p. (MIRA 9:7)

1. Russia (1923- U.S.S.R.) Ministerstvo stroitel'stva predpriyatiy metallurgicheskoy i khimicheskoy promyshlennosti.
(Excavating--Safety measures)

DECTYAREV, A.P.; STANKOVSKIY, A.P., inzhener, redaktor; KRYUGER, Yu.V., redaktor izdatel*stva; MEL*BICHENKO, F.P., tekhnicheskiy redaktor

[Efficient methods in earthwork] Ratsional nye metody proizvodstva semlianykh rabot. Moskva, Gos. izd-vo lit-ry po stroit. i arkhitekture, 1956. 27 p.

(MERA 9:10)

(Barthwork)

DEGTYAREV, A.P.; inzhener; REYSH, A.K., inzhener.

A system of maintenance of construction excavators. Mekh.stroi.
13 no.4:18-22 Ap 156.
(Excavating machinery)